

## FOOD CONTACT COMPLIANCE DECLARATION

# CE-Declaration

We Sal-Tech Easy Packaging and companies within our Group of companies hereafter STEP, hereby certify that the following products:

Specification	
Item Number	Product Details
<b>Smooth Bags</b>	
65301525	Bag Vacuum Smooth Bag, 150 mm x 250 mm x 100 My
65301535	Bag Vacuum Smooth Bag, 150 mm x 350 mm x 100 My
65302030	Bag Vacuum Smooth Bag, 200 mm x 300 mm x 100 My
65302040	Bag Vacuum Smooth Bag, 200 mm x 400 mm x 100 My
65302060	Bag Vacuum Smooth Bag, 200 mm x 600 mm x 100 My
65302535	Bag Vacuum Smooth Bag, 250 mm x 350 mm x 100 My
65303040	Bag Vacuum Smooth Bag, 300 mm x 400 mm x 100 My
65303545	Bag Vacuum Smooth Bag, 350 mm x 450 mm x 100 My
65304050	Bag Vacuum Smooth Bag, 400 mm x 500 mm x 100 My
65304060	Bag Vacuum Smooth Bag, 400 mm x 600 mm x 100 My
65305070	Bag Vacuum Smooth Bag, 500 mm x 700 mm x 100 My
<b>Bag Vacuum Gofer</b>	
65311525	Bag Vacuum Gofer, 150 mm x 250 mm x 100 My
65311535	Bag Vacuum Gofer, 150 mm x 350 mm x 100 My
65312030	Bag Vacuum Gofer, 200 mm x 300 mm x 100 My
65312040	Bag Vacuum Gofer, 200 mm x 400 mm x 100 My
65312060	Bag Vacuum Gofer, 200 mm x 600 mm x 100 My
65312535	Bag Vacuum Gofer, 250 mm x 350 mm x 100 My
65313040	Bag Vacuum Gofer, 300 mm x 400 mm x 100 My
65313545	Bag Vacuum Gofer, 350 mm x 450 mm x 100 My
65314050	Bag Vacuum Gofer, 400 mm x 500 mm x 100 My
65314060	Bag Vacuum Gofer, 400 mm x 600 mm x 100 My
65315070	Bag Vacuum Gofer, 500 mm x 700 mm x 100 My

are based on regulatory and mandatory local testing, as well as original documentation from the STEP OEM Producer evidencing compliance to food, health and safety requirements specified in the following Directives. We declare products sold by us to be within relevant safety standards set in accordance with:

- Regulation (EC) No 1935/2004 on materials and articles intended to come into contact with food.
- Regulation (EC) No 10/2011 on plastics materials and articles intended to come into contact with food.
- Regulation (EC) No 2023/2006 of 22 December 2006 on good manufacturing practice for materials and articles intended to come into contact with food and subsequent amendments.

<b>Sal-Tech Easy Packaging documentation</b>		Spec. No.:	<b>§65310000</b>
<b>Product Description</b>	Bag Vacuum Gofer	Rev.-No.:	<b>A</b>
<b>Item no.:</b>	6531NNMM	Issue date:	20.06.2024
<b>Product type:</b>	Bag Vacuum Gofer 150 mm x 250 mm x 100 My Series	STEP Issued by	DFF
<b>Notes:</b>	(Trade name)	STEP Approved by	GUS
<b>STEP controlling ref no.:</b>			JC 280380
<b>Reference documentation</b>	Issuing supplier Company STEP Identification no.(s)		
	Supplier document no.		
		Original version date	05.08.2019
		Issue by	STEP OEM Producer
		Approved by	EU Regulator

### **FOOD CONTACT COMPLIANCE DECLARATION**

1. Business operator address	Sal-Tech Easy Packaging DK ApS Cvr.nr. DK44203642 Eggebækvej 10 6360 Tinglev Denmark
2. Product Group / Trade name / Composition	PAPE smooth and embossed (smooth bags, embossed) PAPE from 65 my to 300 my (Vacuum packaging film) POLIAMMIDE / POLIETHYLENE PE (POLIETHYLENE) (SIDE IN CONTACT WITH FOOD)

<p>3. References to regulations which are complied with.</p>	<p>We state that the above referenced material complies with:</p> <ul style="list-style-type: none"> <li>✓ The Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food and amendments to date.</li> <li>✓ This product is manufactured according to the requirements of Commission Regulation (EC) No 2023/2006 of 22 December 2006 on good manufacturing practice for materials and articles intended to come into contact with food and amendments to date.</li> <li>✓ The Commission Regulation (EU) No 10/2011 of 14 January 2011 on plastic materials and articles to come into contact with food, as amended.</li> <li>✓ The European Parliament and Council Directive 94/62/EC of 20 December 1994 on packaging and packaging waste. Which establish a limit to the total content of heavy metals (lead, cadmium, mercury and chromium-VI) in the final polymer.</li> <li>✓ The Commission Regulation (EC) No 1895/2005 of 18 November 2005 on the restriction of use of certain epoxy derivatives in materials and articles intended to come into contact with food.</li> <li>✓ 2016/1416 COMMISSION REGULATION (EU) 2016/1416.</li> <li>✓ The Commission regulation (EU) 2019/37 of 10<sup>th</sup> January 2019 amending regulation (EU) no 10/2011 on plastic materials and articles intended to come into contact with food.</li> </ul>																													
<p>4. Substances used with restrictions (i.e. Monomers, starting substances &amp; Additives).</p>	<table border="1"> <thead> <tr> <th data-bbox="441 1150 940 1335">SUBSANCES used with restrictions (monomers, starting substances &amp; additives) Substances subject to group specific migration limits.</th> <th data-bbox="940 1150 1256 1335">CAS</th> <th data-bbox="1256 1150 1559 1335">sml (mg/kg)</th> </tr> </thead> <tbody> <tr> <td data-bbox="441 1335 940 1425">Octadecyl 3(3.5-di-tert-butyl-4-hydroxyphenyl)propionate</td> <td data-bbox="940 1335 1256 1425">0002082-79-3</td> <td data-bbox="1256 1335 1559 1425">6</td> </tr> <tr> <td data-bbox="441 1425 940 1486">Zinc oxide</td> <td data-bbox="940 1425 1256 1486">-</td> <td data-bbox="1256 1425 1559 1486">25</td> </tr> <tr> <td data-bbox="441 1486 940 1547">- hexene</td> <td data-bbox="940 1486 1256 1547">0000592-41-6</td> <td data-bbox="1256 1486 1559 1547">3</td> </tr> <tr> <td data-bbox="441 1547 940 1608">caprolactam</td> <td data-bbox="940 1547 1256 1608">000105-60-2</td> <td data-bbox="1256 1547 1559 1608">15</td> </tr> <tr> <td data-bbox="441 1608 940 1669">hexamethylenediamine</td> <td data-bbox="940 1608 1256 1669">000124-09-04</td> <td data-bbox="1256 1608 1559 1669">2.4</td> </tr> <tr> <td data-bbox="441 1669 940 1730">Meleic anhydride</td> <td data-bbox="940 1669 1256 1730">000108-31-6</td> <td data-bbox="1256 1669 1559 1730">30</td> </tr> <tr> <td data-bbox="441 1730 940 1820">N,N-BIS(2-hydroxyethyl)alkyl(C8-C18)amine</td> <td data-bbox="940 1730 1256 1820">-</td> <td data-bbox="1256 1730 1559 1820">1.2</td> </tr> <tr> <td data-bbox="441 1820 940 1881">Ethylene</td> <td data-bbox="940 1820 1256 1881">0000074-85-1</td> <td data-bbox="1256 1820 1559 1881">3</td> </tr> </tbody> </table>			SUBSANCES used with restrictions (monomers, starting substances & additives) Substances subject to group specific migration limits.	CAS	sml (mg/kg)	Octadecyl 3(3.5-di-tert-butyl-4-hydroxyphenyl)propionate	0002082-79-3	6	Zinc oxide	-	25	- hexene	0000592-41-6	3	caprolactam	000105-60-2	15	hexamethylenediamine	000124-09-04	2.4	Meleic anhydride	000108-31-6	30	N,N-BIS(2-hydroxyethyl)alkyl(C8-C18)amine	-	1.2	Ethylene	0000074-85-1	3
SUBSANCES used with restrictions (monomers, starting substances & additives) Substances subject to group specific migration limits.	CAS	sml (mg/kg)																												
Octadecyl 3(3.5-di-tert-butyl-4-hydroxyphenyl)propionate	0002082-79-3	6																												
Zinc oxide	-	25																												
- hexene	0000592-41-6	3																												
caprolactam	000105-60-2	15																												
hexamethylenediamine	000124-09-04	2.4																												
Meleic anhydride	000108-31-6	30																												
N,N-BIS(2-hydroxyethyl)alkyl(C8-C18)amine	-	1.2																												
Ethylene	0000074-85-1	3																												

1.6-Hexamethylene-bis(3-(3,5-di-tert-butyl-4-hydroxyphenyl)proppionamide)	23128-74-7	45
Vinyliden fluoride	000075-38-7	5
9,9-bis(methoxymethyl)fluorene	182121-12-6	0.05
Aluminium hydroxybis [2,2'-methylenebis (4,6- di-tert-butylphenyl)phosphate]	151841-65-5	5
Glycerides, castor-oil mpno-hydrogenated,acetates	736150-63-3	60
Bis(2.4-di-tert-butylphenyl) pentaerythritol diphosphite	26741-53-7	0.6
2-(2'-hydroxy-3'-tert-butyl-5'methylphenyl)-5-clorobenzotriazole	3896-11-5	30
boron	-	6
Acetic acid, vinyl ester	-	12
Hexafluoropropylene	116-15-4	0.1
Tetrafluoroethylene	0000116-14-3	0.05
Ethylene oxide	75-21-8	1
Isophthalic acid	0000121-91-5	5
2,6-di-tert-butyl-p-cresol	0000128-37-0	3
Isophorone diamine	0002855-13-2	6
N,N-bis(2-hydroxyethyl)dodecanamide	00000120-40-1	5
Phosphorous acid, tris(2,4-di-tert-butylphenyl) ester	31570-04-4	60
Terephthalic acid	100-21-0	7.5
35-di-tert-butyl-4-	65140-91-2	6
hydroxybenzylphosphonic acid, monoethyl ester,calcium salt		
1,1,1-trimethylolpropane	77-99-6	6
3,3', 5,5'-tetrakis(tert-butyl)-2,2'-dihydroxybiphenyl,cyclic ester with [3-(3- tert-butyl-4-hydroxy-5-	203255-81-6	5

	<table border="1"> <tr> <td data-bbox="451 205 954 327">methylphenyl)propyl] oxyphosphonous acid</td> <td data-bbox="954 205 1260 327"></td> <td data-bbox="1260 205 1544 327"></td> </tr> <tr> <td data-bbox="451 327 954 390">Phthalic acid, dibutyl ester</td> <td data-bbox="954 327 1260 390">84-74-2</td> <td data-bbox="1260 327 1544 390">0.3</td> </tr> <tr> <td data-bbox="451 390 954 453">Phthalic acid, bis(2-ethylhexyl) ester</td> <td data-bbox="954 390 1260 453">117-81-7</td> <td data-bbox="1260 390 1544 453">1.5</td> </tr> <tr> <td data-bbox="451 453 954 516">Tris(nonylphenyl)phosphite</td> <td data-bbox="954 453 1260 516">-</td> <td data-bbox="1260 453 1544 516">30</td> </tr> </table>	methylphenyl)propyl] oxyphosphonous acid			Phthalic acid, dibutyl ester	84-74-2	0.3	Phthalic acid, bis(2-ethylhexyl) ester	117-81-7	1.5	Tris(nonylphenyl)phosphite	-	30
methylphenyl)propyl] oxyphosphonous acid													
Phthalic acid, dibutyl ester	84-74-2	0.3											
Phthalic acid, bis(2-ethylhexyl) ester	117-81-7	1.5											
Tris(nonylphenyl)phosphite	-	30											
<p>5. Substances used which are subject to restrictions in food (DUAL USE ADDITIVES).</p>	<p>According to the information provided by the raw materials suppliers, available till the present moment, some grades that can be used in the production of the PAPE film, may contain the following DUAL USE SUBSANCES: E170, E171, E432. E470a, E530, , E553b talcum, E559 E470 E296 E172 , E551silicium oxide, Polyethylene glycol E1521.</p>												
<p>6. Specification on the end use of the material.</p>	<p>The product has been tested according to Directive 10/2011 EEC according to the basic rules necessary for testing migration of the constituent's plastic materials and articles intended to come in contact with foodstuff and according to the list of simulants to be used for testing migration of constituents of plastic materials and articles intended to come in contact with foodstuff.</p> <p>The stimulants used for testing migration are: Food simulant Test conditions ETHANOL 10% (Food simulant A) 10 days at 60°C 8 h Acetic acid 3% (Food simulant 10 days at 60°C 8 h determination B) of metals Isooctane (Alternative food simulant D") 24 hours at 60°C 8 h these tests certify that the above-mentioned films comply with the overall migration limit of 10mg/dm<sup>2</sup> for the following food simulants and tests conditions and the product meets the global migration limits laid down in the regulations.</p> <p>We regularly have migration tests carried out over our complete product range at accredited laboratories, but because the migration is also depending on the real conditions of use and storage, the packer must prove the adequacy of the packaging material under practical conditions for the compliance with the migration limits.</p> <p>Also, the user is responsible for verifying, if the film is applicable for special fillings and pack processes. We therefore recommend application technical trials with the fillings.</p>												
<p>7. Compliance with articles on functional barriers.</p>	<p>Not used.</p>												
<p>8. Declaration of use of recycle from authorized process. 9. Recyclates acc regulation (EC) 282/2008</p>	<p>the material does not contain any recyclates</p>												
<p>10. Declaration that the recycling process has been authorized.</p>	<p>Not applicable. See above.</p>												

<p>11. Declaration that the input plastic, process and recycled meet authorization specification.</p>	<p>Not applicable. See above.</p>
<p>12. Declaration of quality assurance system meets the requirements of section B of annex II of 2023/2006.</p>	<p>We declare and confirm that our quality assurance system meets the requirements of section of annex II of 2023/2006.</p>
<p>13. Customer's use.</p>	<p>It is the customer's responsibility to test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. This declaration only refers to the films in their original form, as supplied by the producer and does not extend to subsequent modifications. We can assume no liability for damages caused by lack of suitability of our product for the used filling goods.</p>
<p>14. Storage.</p>	<p>Product must be stored in premises with roof, which is protecting the product against direct sunlight, under 15-25 °C temperature, 40-60 % relative humidity and at least 1 m distance from heating appliances. Storage in its original packing validity 1 year from purchase.</p>
<p>15. REACH-RoHS-SVHC STATEMENT.</p>	<p>This is to assure that the PAPE BAGS meet the following requirements of the latest REACH Substance of Very High Concern (SVHC) per Europe Union (EU) Regulation 1907/2006.</p> <ul style="list-style-type: none"> <li>• DO NOT CONTAIN ANY REACH SVHC substances.</li> </ul> <p>The 174 substances restricted per the reach regulation were last updated on July 07.2017.</p> <p>Please refer to the following for the most current candidate list of substances. <a href="https://echa.europa.eu/it/candidate-list-table">https://echa.europa.eu/it/candidate-list-table</a></p> <p>We hereby declare that basing on our knowledge the above-mentioned product made do not contain minerals from republic Of Congo or neighboring countries. Above mentioned product is also conformed to 2011/65/CE RoHS 2 UE regulation.</p>
<p>16. Application conditions.</p>	<p>a. Kinds of food, which can come into contact with the material: Fatty, aqueous, acidic and dry goods.</p> <p>b. Kind of food, which is not to come into contact with the material Alcoholic goods.</p> <p>c. Duration and temperature of treatment and storage in contact with food:</p> <p>Each storage period under cooling and freezing conditions, including heating up to 70°C for a period of up to 2 Hours 100°C for 15 min. Goods can be storage over 6 months from room temperature to under 25 °C. Product must be stored in premises with roof, which is protecting the product against direct sunlight, under 15-25 °C temperature, 40-60 % relative humidity and at least 1 m distance from heating appliances. Storage in its original packing validity 1 year from purchase.</p>

<p>17. EPOXY DERIVATES/PLASTICIZERS/OTHER CHEMICAL SUBSTANCES.</p>	<p>THE FILMS do not contain: plasticizers based on phthalates and/or adipates such as DEHP or DEHA Bisphenols such as BPA or BPS or polychlorinated biphenyl's (PCBs). Badege, BFDGE NOGE acc Regulation 8EC) 1895/2005 as well as no primary aromatic amines (PAA). Photoinitiators (benzophenone, ITX etc. Latexes, silicones, silicates)</p>
<p>18. Allergens/GMO Constituents of animal origin Adhesives/sol-vent.</p>	<p>For the used Spray power (releasing agent) appropriate food legislation confirmations are given Genetically modified organism (GMO) and allergenic substances are not used in the manufacture of our products. Product does not contain: Gluten or cereals with gluten – eggs-and derivatives – crustacean and derivatives – fish and derivatives-peanuts, almonds, filbert pistachios and derivatives-soy bean and derivatives-milk and derivatives –lactose- celery- and derivatives-mustard and derivatives-sesame and derivatives- sulphur dioxide and sulphite (higher concentrated than 10mg/kg ) Neither in the production of basic raw materials used by us nor the production of our paper composite films constituents of animal origin are used (neither as additives nor formulation constituents) the films are therefore, also not assayed for the presence of these ingredients. During the extrusion of the paper film adhesive and /or solvents are NOT USED.</p>
<p>20. VACUUM BAGS plain and embossed TEMPERATURE.</p>	<p>Temp can reach 70°C max 2 hr – temp 70°C max 2 hr. Temp can reach 100°C max 15 min – temp 100°C max 15 min.</p>

Image of surface structure:



**Traceability:**

Marked with item no., Job Card no., Grade & Purchase order no., date of entry and other common data.

**Storage & handling:**

Direct delivery from factory or if at STEP storage is within clean area suited for this product grade and certification demands.

This technical information is only intended as a guide and is based on our knowledge and experience. This is non-binding information that does not claim to be complete and does not constitute an assurance of product properties.

This does not establish a contractual relationship.

The datasheet is valid without a signature.

### Declaration of Conformity

The company:

Sal-Tech Easy Packaging DK ApS  
Eggebækvej 10  
6360 Tinglev, Denmark  
+45 7027 2220  
CVR.:DK44203642  
[support@sal-tech.com](mailto:support@sal-tech.com)  
[www.sal-tech.com](http://www.sal-tech.com)

hereby declares that the Test Results by: **#STEP OEM Producer#** is confirmed by **Sal-Tech without signature.**

This product specification is subject to data protection - copying, publishing and disclosure are subject to the approval of Sal-Tech Easy Packaging in writing.

**Subject to change without notice.**

